



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PC250-420
Job Sheet 174407



Part No: PC250-420

Job Qty: 2 ea

Part Name: Inner Keeper



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/15/18

Job Tracking No:

Due Date: 3/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C250-400 Rev A IPP Rev A 18.03.01 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	2 Ea		3/15/18	0.00	0.00	Start Up Waterjet2		DE 18/03/15
110	Waterjet	2 pcs		3/15/18	0.00	0.20	Waterjet 2 OMAX		DE 18/03/15
120	QC	2 pcs		3/15/18	0.00	0.00	QC2 Waterjet-2		DE 18/03/15
130	QC	2 pcs		3/15/18	0.00	0.00	QC8-6		PD 18-3-16
140	Small Fab	2 pcs		3/16/18	0.00	0.20	Small Fab-3		B
150	QC	2 pcs		3/16/18	0.00	0.00	QC5		EZ
160	Packaging	2 pcs		3/16/18	0.00	0.00	Packaging3-1		EZ
170	QC21-SA	2 Ea		3/16/18	0.00	0.00	QC21		

Part Op 100 -

Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary

140 - 1-Form as per DWG. 2-Remove tabs

DAS
21
3-80

MAR 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S188	304 Sheet 0.188	.1920 sf (.096 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	M304S188	0	37	0

Part Specifications

Specifications could not be found.

Plex 3/15/18 8:44 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>					Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																	
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Date : _____	Step #: _____	QTY Effective : _____			MRB (QSI042) Approval																																	
Description Work Order Deviation					Completed By																																	
DART Aerospace Ltd. 12710 Aberdeen Street Newmarket, ON Y6A 1K7 CANADA TEL.: 1 913 632-5200 Email: sales@dartero.com www.dartaerospace.com Container No: S051805 Part: PC250 - 420 Job No: 174407 Serial No/ Batch: S051805 Revision: A Inspector: _____ Date: 03/15/18					Lead hand / Supervisor Approval Verification																																	
					QC / QA Coordinator Approval																																	
Root Cause <table style="width:100%; border: none;"> <tr><td>Environment ☐</td><td>No Re-verification ☐</td></tr> <tr><td>Design ☐</td><td>Operator ☐</td></tr> <tr><td>Doc/Data ☐</td><td>Offset/Setup ☐</td></tr> <tr><td>Equip/Tooling ☐</td><td>Supplier ☐</td></tr> <tr><td>Handling/Pre ☐</td><td>Training ☐</td></tr> <tr><td>Material ☐</td><td>Use for Testing ☐</td></tr> <tr><td>Internal Transport ☐</td><td>Poor Information ☐</td></tr> <tr><td>Tribal Knowledge ☐</td><td>Rushing ☐</td></tr> <tr><td>LOA ☐</td><td>Product Improvement ☐</td></tr> <tr><td>Substation ☐</td><td>Process Improvement ☐</td></tr> <tr><td>Past Expiry Date ☐</td><td>Manufacturing Process ☐</td></tr> <tr><td>Misidentified ☐</td><td>Past Due ☐</td></tr> </table>		Environment ☐	No Re-verification ☐	Design ☐	Operator ☐	Doc/Data ☐	Offset/Setup ☐	Equip/Tooling ☐	Supplier ☐	Handling/Pre ☐	Training ☐	Material ☐	Use for Testing ☐	Internal Transport ☐	Poor Information ☐	Tribal Knowledge ☐	Rushing ☐	LOA ☐	Product Improvement ☐	Substation ☐	Process Improvement ☐	Past Expiry Date ☐	Manufacturing Process ☐	Misidentified ☐	Past Due ☐	<table style="width:100%; border: none;"> <tr><td>☐ Positioned Wrong</td></tr> <tr><td>☐ Outside Dimensions</td></tr> <tr><td>☐ Over/Under tolerance</td></tr> <tr><td>☐ Part Incorrect</td></tr> <tr><td>☐ Part Lost/Missing</td></tr> <tr><td>☐ Part Moved</td></tr> <tr><td>☐ Drawing</td></tr> <tr><td>☐ Finish</td></tr> <tr><td>☐ Misread</td></tr> <tr><td>☐ Turning Sequence</td></tr> </table>			☐ Positioned Wrong	☐ Outside Dimensions	☐ Over/Under tolerance	☐ Part Incorrect	☐ Part Lost/Missing	☐ Part Moved	☐ Drawing	☐ Finish	☐ Misread	☐ Turning Sequence
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OTHER : _____		Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐																																				

